

Intra-row Cultivation & Lettuce thinning

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Constraints on Specialty Crop Weed Program Improvement

- u Economic and regulatory constraints on the pesticide industry.**
- u Insufficient public and industry resources dedicated to develop non-pesticide technology for pest control in specialty crops.**
- u The major machinery manufactures are not very interested in specialty crops.**

Integrated Weed Management in Vegetables

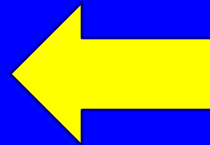
❖ Strategies and tactics for IPM

❖ Prevention

❖ Sanitation

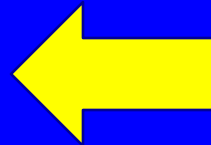
❖ Field selection

❖ Physical weed management



❖ Cultural weed management

❖ Chemical weed control



Integrated Weed Management in Lettuce



Tourte & Smith 2010
Fennimore et al. In press



Cultivation



A traditional inter-row cultivator does not reach into the seedline



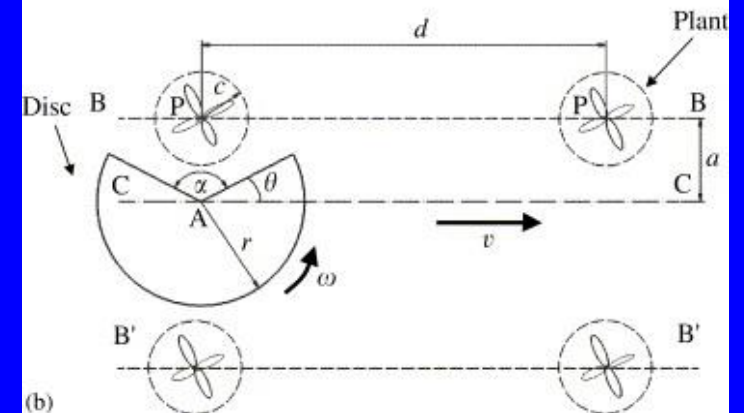
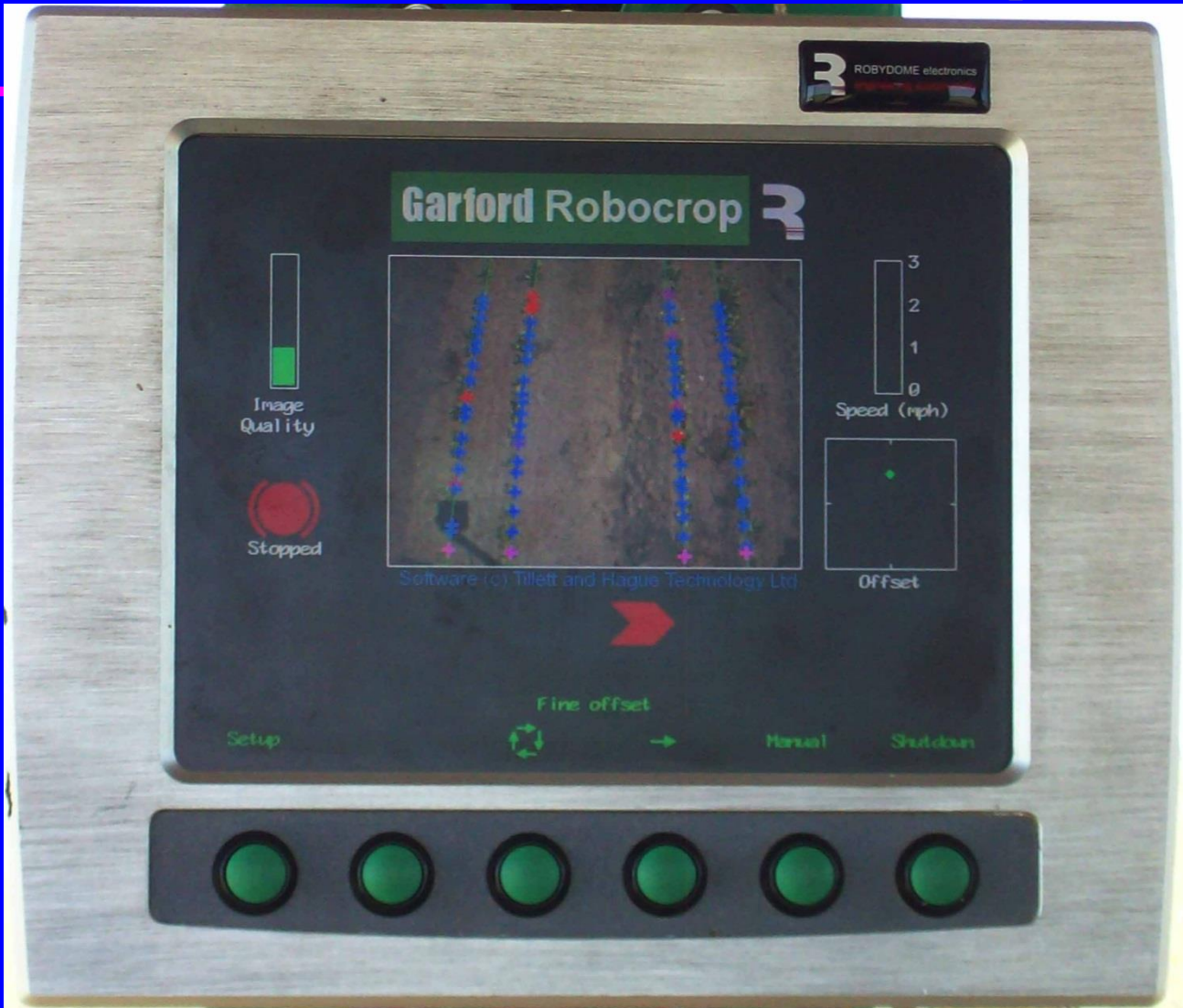
An intra-row cultivator weeds around
and in the row



Robotic Thinning/Weeding Objectives

- ❖ **Determine if we can thin and weed lettuce with the rotating cultivator**
- ❖ **Determine if the need for hand weeding and thinning can be reduced with the rotating cultivator**
- ❖ **Measure rotating cultivator effects on lettuce yields**

Garford Robocrop Cultivator



Garford Rotating Cultivator



Lettuce Thinning with the Rotating Cultivator



Before thinning



After thinning

Data & Analysis

- ❖ **Weed densities measured before & after cultivation**
- ❖ **Hand thinning & weeding times were measured**
- ❖ **Analyzed as split-plot: cultivators, & herbicides**

Post Cultivation Weed Densities in Seeded Lettuce

Cultivator	Trial 1	Trial 4	Trial 5
	Densities (1,000/A)		
Rotating	66 b	19 b	45 b
Standard	140 a	37 a	65 a

Thinning Times in Seeded Lettuce

Cultivator	Trial 1	Trial 4	Trial 5
		Time (hr/A)	
Rotating	14.4 b	10.6 b	9.1 b
Standard	20.8 a	12.5 a	14.2 a

Post Cultivation Lettuce Stands in Seeded Lettuce

Cultivator	Trial 1	Trial 4	Trial 5
		Stand (no. 100/ft)	
Rotating	70 b	67 b	84 b
Standard	89 a	94 a	110 a

Yields Seeded Lettuce

Cultivator	Trial 1		
	Yield	Prod.	Net
		costs	returns
	Crtns/A		\$ /A
Rotating	943 b	398	10,069
Standard	1,068 a	479	11,376

Bok Choy – Santa Maria

Cultivator	Weeds	Thin time	Stand
	1,000/A	Hr/A	No. /100 ft
Rotating	14 b	18 a	104 a
Standard	28 a	17 a	105 a

Robotic Thinning Studies - Conclusions

- ❖ The rotating cultivator reduces stand & yields too much
- ❖ The precision needed in seeded lettuce is lacking
- ❖ The rotating cultivator reduces hand thinning time
- ❖ This cultivator works in transplanted lettuce

In row weeding in transplanted lettuce

- ❖ Conducted at the Salinas USDA station in 2009 & 2010.**
- ❖ Plots were 2 X 40-inch wide beds wide by about 80 ft long. RCBD with 4 reps**
- ❖ Treatments were the rotating cultivator and the standard cultivator and Kerb at 0 and 1.2 lb ai/A.**
- ❖ Weed control is based on the difference between pre and post cultivation counts.**

Weed densities & weeding times in transplanted lettuce

Cultivator	Trial 2	Trial 6	Trial 2	Trial 6
	Weeds (1,000/A)		Time (hr./A)	
Rotating	2 b	51 b	5.4 b	10.8
Standard	11 a	93 a	6.1 a	11.3

Yield of marketable heads transplanted lettuce

Cultivator	Trial 2		
	Yield	Prod. costs	Net returns
	Crtns/A		\$ /A
Rotating	528	360	5,501
Standard	553	307	5,831
P value	0.61		

Transplanted lettuce studies - conclusions

- ❖ The rotating cultivator removed more weeds than a standard cultivator but hand weeding was not reduced much.
- ❖ The rotating & standard cultivator yields were similar.

Machine costs

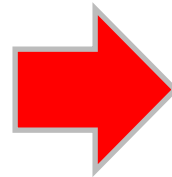
- ❖ The rotating cultivator cost is about \$15-20K per plant line.
- ❖ An 8 plant line unit able to cultivate 4 lettuce beds would be \$120-160K.

Standard vs. Alternative Lettuce Weed Management Strategies

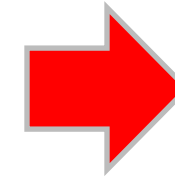
181,300
weeds/A



99,700
weeds/A



37,600
weeds/A



0
weeds/A

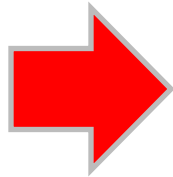
Kerb \$50/A

Cultivate
\$56/A

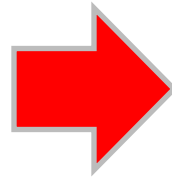
Hand weed
\$138-230/A

Total weed cost = \$244 to \$336

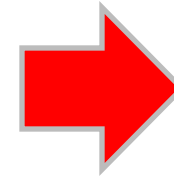
181,300
weeds/A



120,000
weeds/A



10,000
weeds/A



0
weeds/A

Herbicide \$50/A

Cultivate
\$120/A

Hand weed
\$80/A

Total weed cost = \$250

LETTUCE THINNING – INTERMITTENT SPRAYERS

Lettuce Thinning- Intermittent Sprayers



Thinning trial Treatments

- ❖ **Scythe 7% v/v (7 gallons/100 gallons mix)**
- ❖ **AN 20 75% v/v (75 gallons/100 gallons mix)**
- ❖ **Sulfuric acid 10% v/v (10 gallons/100 gallons mix)**
- ❖ **40-inch twin row beds, 660 ft long**

Machine lettuce thinning results

Treatments	Pre thin	Post thin	Thin time	Hand weed	Total time
	No./A	No./A	Hr./A	Hr./A	Hr./A
Grower std	167,129	30,253	4.6	2.8 *	7.4
Machine	169,272	34,343	1.2	5.7	6.9

2012 Fennel Ranch, Salinas

Thinning trial yield

- ❖ **Standard grower yield 27.1 tons/A**
- ❖ **Machine thinned yield 25.1 tons/A which was significant**
- ❖ **Grower hand thinning costs were \$92/A**
- ❖ **Machine thinning costs were \$132/A for 1.5 mph.**
- ❖ **Net returns for grower standard \$11,877 vs \$10,953 for machine thinned**

Lettuce thinning

- ❖ **Need much faster operating speeds for lettuce thinner >1.5 mph.**
- ❖ **Optimize seed spacing at planting to take advantage of the technology**
- ❖ **Need to optimize use of labor – eg. Reduce number of hoe crew passes through the field from two to one.**

Culticlean

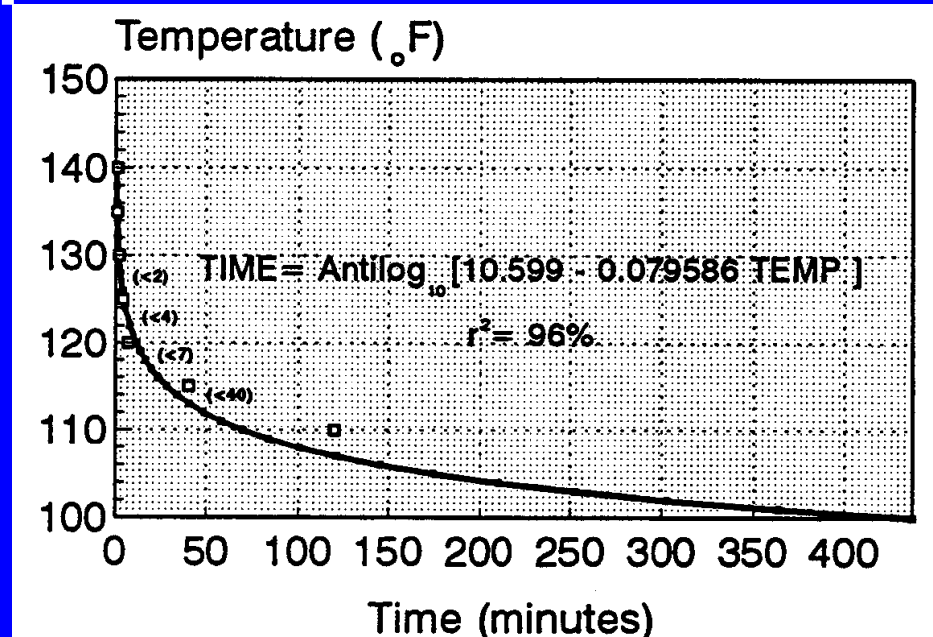
- ❖ Is a propane fueled thermal pest control device from the Netherlands
- ❖ Heats the soil to about 176°F for a few seconds.
- ❖ Targets weed seeds and soil pathogens

Culticlean at Salinas, May 2013



Time & temperature effect on soil pests

- High temperatures kill soil pests quickly.
- Moderately high temperatures require more time to kill pests.

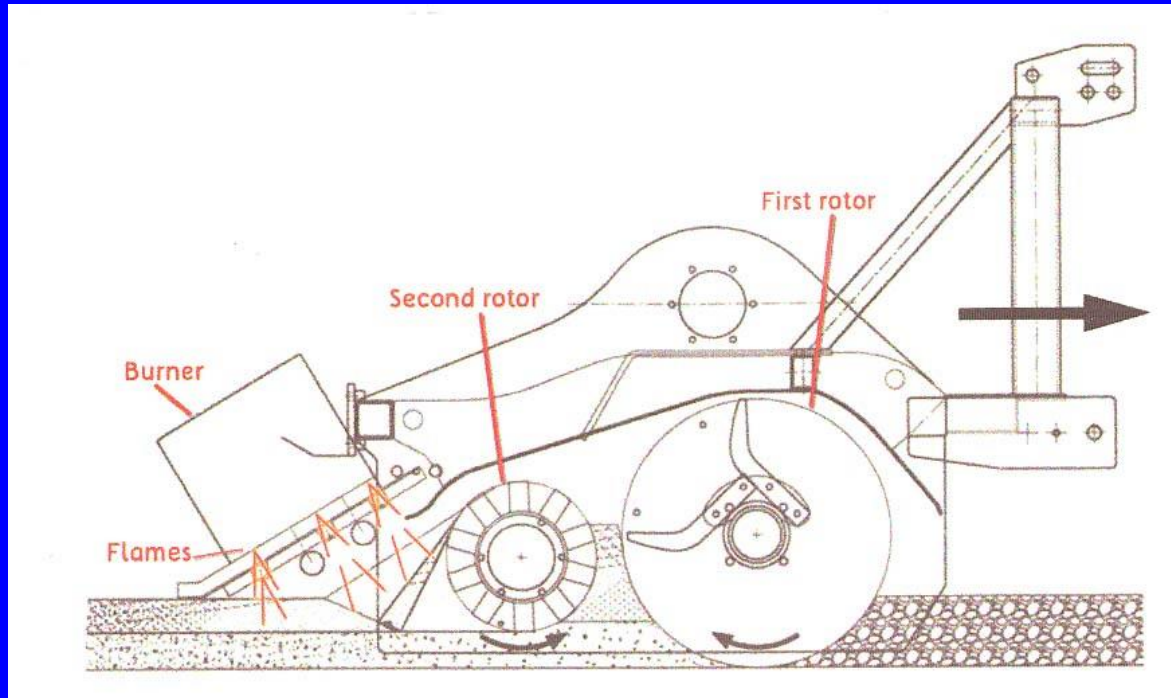


J. Noling 1997

Culticlean trial details

- ❖ **Conducted at Spence USDA station at Salinas, CA.**
- ❖ **Initiated May 28, 2013**
- ❖ **The site was inoculated with *Sclerotinia minor* (lettuce drop) and overseeded with weeds.**
- ❖ **Replicated 4 times**

Culticlean diagram



Culticlean evaluation in lettuce May-Aug. 2013

Cultivator	Ryegrass	Pigweed	Groundsel
		Number (ft²)	
Culticlean	61 b	2 a	1 a
Control	87 a	1 a	2 a

Culticlean evaluation in lettuce May-Aug. 2013

Cultivator	Lettuce drop	Head weight	Lettuce yield
	%	Lbs.	Ton/A
Culticlean	10.3 b	2 a	37.4 a
Control	16.1 a	2 a	32.9 a

Culticlean conclusions

- ❖ Some reduction in lettuce drop and weeds
- ❖ Possible increase in lettuce yield
- ❖ The temperature dwell time needs to be increased
 - ❖ Insulation

Acknowledgments

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Research Board